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--17. A closed battery, wherein an electrode comprising a positive electrode, a negative electrode and a separator is packed with electrolyte into a battery container and opening portion of said battery container is closed so that said a closing plate for battery according to claim 16 is put into and fixed around inner circumference of said opening portion of said battery container.

--18. A closed battery, wherein an electrode comprising a positive electrode, a negative electrode and a separator is packed with electrolyte into a battery container and opening portion of said battery container is closed so that said a closing plate for battery according to claim 11 is put into and fixed around inner circumference of said opening portion of said battery container.

--19. A closing plate, wherein said safety valve element for a battery according to claim 8 is applied on a closing plate for a battery container having a perforated pore which is to be a valve opening of a safety valve so that said perforated pores of said metal substrate of safety valve element for a battery and said perforated pore of said closing plate are connected through, and said metal substrate and said closing plate are adhered together using adhering means so that both adhere around said perforated pore of said closing plate.